Serial No. Not Yet Assigned Atty. Doc. No. 2002P16539WOUS

Amendments To The Specification:

In the English translation of sheet 1, please amend the title at lines 1, as follows:

Method Process for Remachining the Aftertreatment of a Through Hole in of a Component

In the English translation document, please add the paragraph at page 1 line 2, after the title, as follows:

-- CROSS REFERENCE TO RELATED APPLICATION

This application is the US National Stage of International Application No. PCT/DE2003/004095, filed December 11, 2003 and claims the benefit thereof. The International Application claims the benefits of German Patent application No. 10259366.3 DE filed December 18, 2002, both of the applications are incorporated by reference herein in their entirety.--

In the English translation document, please add the section heading at page 1 line 2, after the newly added CROSS REFERENCE TO RELATED APPLICATION section with the new section heading, as follows:

--FIELD OF THE INVENTION--

In the English translation document, please add the section heading at page 1, line 5, as follows: --BACKGROUND OF THE INVENTION--

In the English translation document, please add the section heading at page 1, line 30, as follows: --SUMMARY OF THE INVENTION—

In the English translation document, please amend the paragraph at page 2 line 4, as follows: This object is achieved by the process as claimed in the claims elaim 1.

In the English translation document, please add the section heading at page 2 line 9, as follows: --BRIEF DESCRIPTION OF THE DRAWINGS--

Serial No. Not Yet Assigned Atty. Doc. No. 2002P16539WOUS

In the English translation document, please add the section heading at page 2 after line 12, as follows:

-- DETAILED DESCRIPTION OF THE INVENTION--